

# Semi-automatic butt-welding machines

Semi-automatic butt-welding machines ZHCN-E with registration of welding parameters serve for joining pipes made of PE, PP, PB, PVDF within diameter range 50-1200mm. All main components of the machine are controlled from the level of hydraulic unit UHEN-2,5 PLUS with integrated data logger. Machine software records the welding parameters, controls the operator and prevents from making errors (e.g. setting-up incorrect pressure value, starting the welding process before the plate reach required temperature, etc). ZHCN-E machines allow for partial automation of welding process.

## ZHCN-1200E



### TECHNICAL PARAMETERS

DIAMETER RANGE	630-1200mm
OVERALL POWER	28900 W
OVERALL WEIGHT WITHOUT ADAPTORS	3015 kg
POWER SUPPLY	400V, 50Hz

#### HEATING PLATE

##### PGEN-1200

Power	24500 W
Weight	128 kg

#### TRIMMER

##### FRDN-1200

Power	2200 W + reducer
Weight	370 kg

#### SUPPORT STAND

##### PNRN-1200

Weight	265 kg
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#### HYDRAULIC UNIT

##### UHEN-10 PLUS (1000/1200)

Power	2200 W
Pressure regulation range	0-160 bar
Weight	75 kg
Control	semi-automatic
Memory	3000 wleds

#### BASE FRAMEWORK

##### UMSN-1200

Weight	2182 kg
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#### REDUCING ADAPTORS

Steel set of adaptors	630, 710, 800, 900, 1000
Weight	1200 kg

### OPTIONAL EQUIPMENT

- Power generators FOGO FD40M
- Thermic printer
- Transport box for the power pack
- Cleaning tissues Tangit
- Pipe rollers PRRN-1200

**Nowatech Sp. z o.o.**

ul. Podstawie 10, 34-100 Wadowice

tel. +48 (33) 872 07 14 fax: +48 (33) 873 07 20

[www.nowatech.com.pl](http://www.nowatech.com.pl) ■ [nowatech@nowatech.com.pl](mailto:nowatech@nowatech.com.pl)

